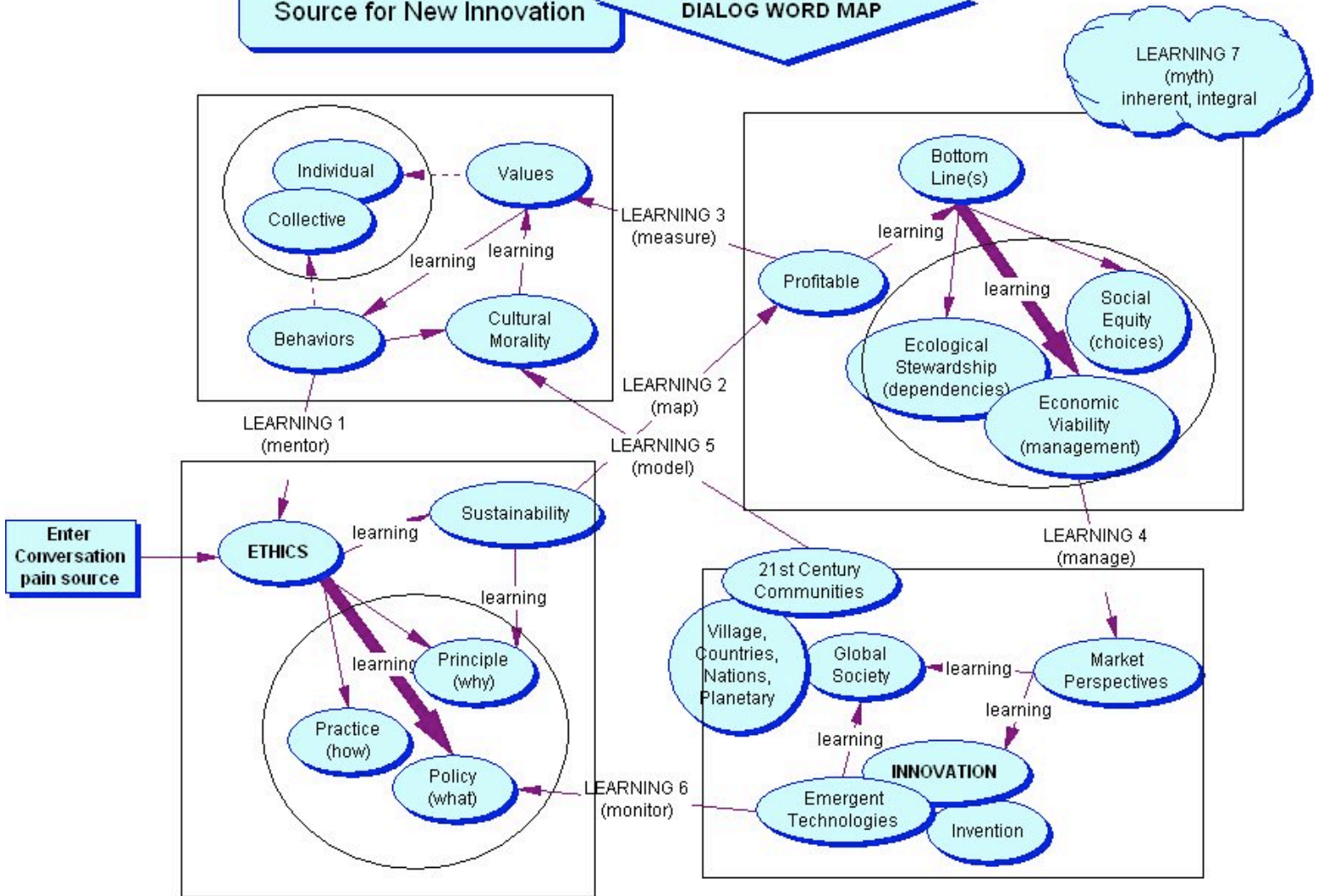


**An Emerging Global Ethic:  
Source for New Innovation**

**7 Stages of Learning  
DIALOG WORD MAP**



" ENVIRONMENT " is created through the relationships between Economy, Ecology, and Equity